

REPLACING TOOTH HOLDERS ON WELD-FREE FORESTRY DISC

PROBLEM:

If not installed correctly, the tooth holders could become loose, causing damage.

REQUIRED! Debris can be thrown unexpectedly in any direction and cause injury. Do not attempt to use Diamond's skid-steer attachments without proper protection.



TOOLS REQUIRED

- ALLEN SOCKET 5/16"
- 3/4" SOCKET
- BREAKER BAR
- RATCHET OR IMPACT WRENCH
- TORCH
- HAMMER
- SCRAPER
- DIE GRINDER WITH SANDING DISC
- TOROUE WRENCH
- LOCTITE 277 (INCLUDED WITH NEW TOOTH HOLDER)



TRACTOR MODEL / ATTACHMENT

FORESTRY DISC MULCHER ATTACHMENT





WEAR EYE PROTECTION AND GLOVES WHEN INSTALLING PARTS.

TEETH ARE SHARP - TAKE CARE WHEN HANDLING

CRUSH HAZARD - SUPPORT THE DISC WHEN WORKING UNDERNEATH





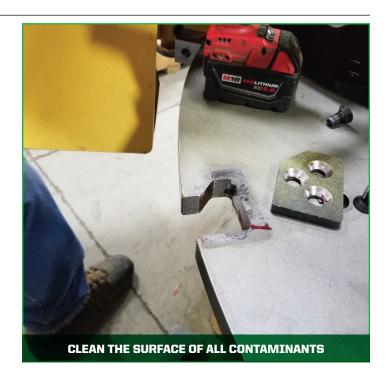
STEP 1: REMOVE OLD TOOTH HOLDER (IF NECESSARY)

- · Apply heat to the bolts of the holders for 1 to 2 minutes with a torch.
- Disassemble while the bolt is hot by first breaking the bolt free with a breaker bar, then unscrewing.
- Use a hammer to dislodge the tooth holder from the disc, if necessary.



STEP 2: CLEAN THE DISC SURFACE

- · Remove debris from the mating surface.
- Use a scraper or a die grinder with a sanding disc, if necessary.







STEP 3: INSTALL THE NEW TOOTH HOLDER

- · Apply Loctite 277 to mounting bolts and bolt holes, covering 3-4 threads on each.
- · Assemble the holder, backing plate and bolts.
- Torque bolts to 110ft-lbs.







STEP 4: INSTALL TOOTH

· Torque tooth bolt to 120ft-lbs.

FOR MORE INFORMATION, CONTACT US:



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