



## REPLACING TOOTH HOLDERS ON WELD-FREE FORESTRY DISC

**PROBLEM:** If not installed correctly, the tooth holders could become loose, causing damage.

REQUIRED! Debris can be thrown unexpectedly in any direction and cause injury. Do not attempt to use Diamond's skid-steer attachments without proper protection.



### TOOLS REQUIRED

- ALLEN SOCKET - 5/16"
- 3/4" SOCKET
- BREAKER BAR
- RATCHET OR IMPACT WRENCH
- TORCH
- HAMMER
- SCRAPER
- DIE GRINDER WITH SANDING DISC
- TORQUE WRENCH
- LOCTITE 277 (INCLUDED WITH NEW TOOTH HOLDER)



### TRACTOR MODEL / ATTACHMENT

FORESTRY DISC MULCHER ATTACHMENT



### SAFETY



WEAR EYE PROTECTION AND GLOVES WHEN INSTALLING PARTS.

TEETH ARE SHARP - TAKE CARE WHEN HANDLING

CRUSH HAZARD - SUPPORT THE DISC WHEN WORKING UNDERNEATH

STEP BY STEP INSTRUCTIONS ARE ON THE FOLLOWING PAGE

**STEP 1: REMOVE OLD TOOTH HOLDER (IF NECESSARY)**

- Apply heat to the bolts of the holders for 1 to 2 minutes with a torch.
- Disassemble while the bolt is hot by first breaking the bolt free with a breaker bar, then unscrewing.
- Use a hammer to dislodge the tooth holder from the disc, if necessary.

**STEP 2: CLEAN THE DISC SURFACE**

- Remove debris from the mating surface.
- Use a scraper or a die grinder with a sanding disc, if necessary.



**STEP 3: INSTALL THE NEW TOOTH HOLDER**

- Apply Loctite 277 to mounting bolts and bolt holes, covering 3-4 threads on each.
- Assemble the holder, backing plate and bolts.
- Torque bolts to 110ft-lbs.



**STEP 4: INSTALL TOOTH**

- Torque tooth bolt to 120ft-lbs.

**FOR MORE INFORMATION, CONTACT US:**



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