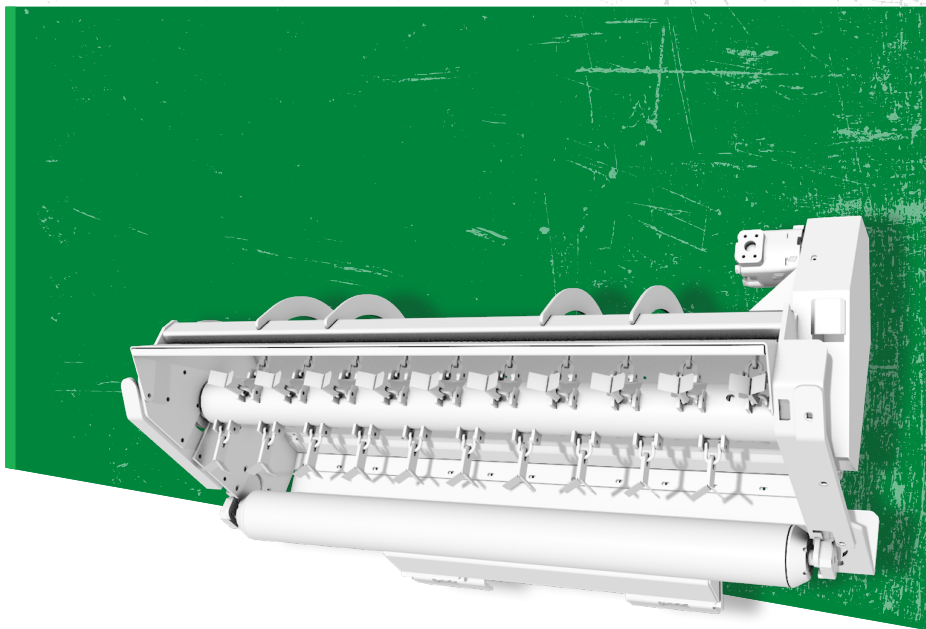


SKID-STEER / COMPACT TRACK LOADER

FLAIL MOWER

OPERATOR'S MANUAL



DIAMONDMOWERS.COM



PRODUCT INFORMATION

Record the model and serial number of your unit here. When calling for warranty, service or parts, you may be asked to provide this information, in order to ensure fast, accurate service.

MODEL: Flail Mower **SIZE:** 75"(1905mm) 90"(2286mm) 102"(2591mm)
(circle one)

SERIAL NUMBER: _____

Any failure to read, understand and follow the instructions found in this operator's manual could lead to serious injury. Operators who choose to operate this equipment without following instructions, or who choose to operate this equipment in a manner inconsistent with the recommendations set forth in this manual, do so at their own risk and assume the risk of injury. Diamond Mowers will not be liable for an owner or operator's loss, damage, or injury due to the misuse of the equipment, failure to understand the inherent risks, or inability to properly operate the equipment.

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Provisional Patents: 62/484,363

— **WELCOME!** —

Thank you for choosing Diamond Mowers, and welcome to your Skid-Steer / Compact Track Loader Flail Mower. Before you begin operating, we encourage you to look through this manual to review the proper maintenance and operating techniques that will keep you, and your equipment, safe – while ensuring you the most productive Flail Mower in the market.

We have nothing but respect and admiration for you. Our job at Diamond is to provide you with the toughest, most reliable and safest equipment that will allow you to do your job better. That also means being there when you need us.

CONTACT US:

Parts: 888.960.0361 | parts@diamondmowers.com

Warranty / Service: 888.960.0364 | warranty@diamondmowers.com

Main Office: 800.658.5561 | 605.977.3300

Website: www.diamondmowers.com | **Email:** info@diamondmowers.com

Your time is important to us.

We guarantee that Genuine Diamond Parts will ship within 72-hours of the order being placed or the parts and shipping are free.

Your satisfaction is guaranteed.

If you are not completely satisfied with your new Diamond in the first 30-days, we will buy it back. No questions asked.

Thanks again for choosing Diamond.

If at any time your needs are not being met by our team, please feel free to call me direct.

A handwritten signature in black ink, appearing to read 'Tim Kubista', with a stylized flourish at the end.

Tim Kubista
VP Sales & Marketing
651.955.6665

PRODUCT REGISTRATION

OWNER REGISTRATION

If your welcome packet you should have received a warranty registration form. Complete and return this form to our main office. It's a self-mailer, so no postage is required.

If you'd rather complete this info online, go to:

<http://info.diamondmowers.com/register-my-product>

Returning your registration information to Diamond will help us process any warranty claims quickly and efficiently – so you can get back to work, fast.

TRANSFERRED OWNERSHIP

If you have acquired this Flail Mower from a previous owner, we encourage you to register your equipment online. By registering your Diamond Mowers unit, you'll stay informed on product advancements, offers and service alerts.

Register by going to: <http://info.diamondmowers.com/register-my-product>

We honor our equipment's warranty from the date it was put into service, no matter who's in charge of running it.

For any questions, contact our Warranty / Service team at:

888.960.0364 or 605.977.3300

warranty@diamondmowers.com



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INTENDED USE

This attachment is designed to be used for mowing and light brush management applications.

This includes:

- Cutting grass.
- Mulching light brush.
- Cutting a maximum of 2" (51mm) material continuously.

This attachment should only be used in an area free of obstructions and bystanders. Any use on non-vegetative material, or in an area that is not clear of persons and property, is strictly prohibited. Any use outside of the aforementioned application is considered contrary to its intended use. Any damage that may occur as a result of misuse will void warranty as stated in Diamond Mowers' warranty policy.

NOTICE

Do not operate this unit without first reading the safety precautions and operating instructions in this manual.

TAKE A LOOK AROUND



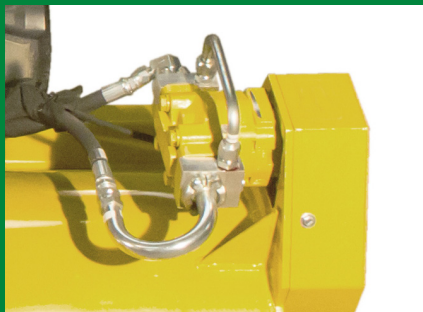
KNIVES

The cutting shaft is equipped with heavy duty brush and grass blades for a smooth, even cut.



BELT DRIVE

Heavy duty flails use a high strength belt with an automatic self-tensioner; no manual adjustment needed.



HYDRAULIC MOTOR

Flail mowers equipped with a high flow / high efficiency hydraulic motor matched to your skid-steer / compact track loader.



BEARINGS

For long life and reliability, flail cutting shafts and ground rollers are equipped with the best bearings in the industry.



HOSES

Shipped with quick couplers and a case drain line with both male and female ends.

GETTING STARTED



MACHINE FLOW

Diamond's Flail Mower must be used on a high flow machine capable of 32-45 GPM (122-171 LPM) and have a case drain.

SHATTER RESISTANT ENCLOSURE

A shatter resistant enclosure is **REQUIRED!** This product must not be used without a shatter resistant cab enclosure. Debris can fly back at the cab and cause injury.



QUICK ATTACH

The Flail Mower will mount onto the front of the skid-steer / compact track loader quick attach plate in place of a bucket or other implements.



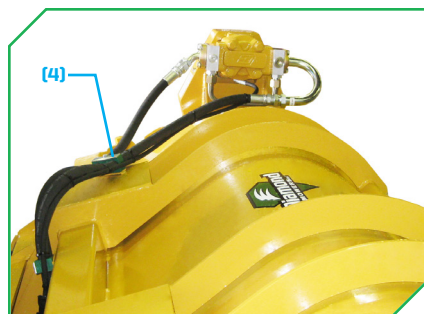
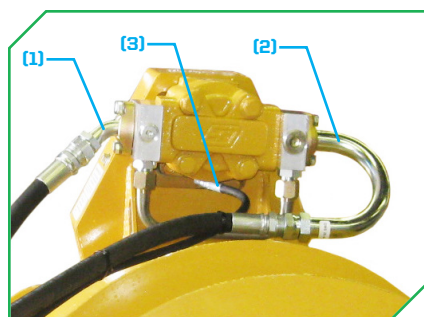
QD COUPLERS

The case drain line must be properly connected or you will damage your hydraulic motor. The case drain line will come equipped with both male and female QD couplers.

- Install the QD coupler(s) that matches the machine.
- Attachment is shipped with 1/2" flat face connectors, which are a common size for most skid-steer / compact track loaders.
- Clean connections before attaching to prevent contamination.

CONTINUED ON NEXT PAGE

GETTING STARTED



- The pressure⁽¹⁾, return⁽²⁾, and case drain⁽³⁾ hoses from your flail mower are identified in the illustration at left.
- Make sure the hose length outside of the bracket⁽⁴⁾ is long enough for the head to make a full range of motion, but not so long that the hose can pinch.
- Start machine at low idle and verify that the cutting shaft is spinning in “Reverse” rotation.
 - **NOTE:**
“Forward” rotation is defined as blade rotation the same as the skid-steer / compact track loader tires when driving forward. “Reverse” rotation is the opposite.
 - If the cutting shaft is spinning in “Forward” rotation, either inverse the flow from your machine, or switch the QD couplers on the pressure⁽¹⁾ and return⁽²⁾ hoses.

OPERATING YOUR FLAIL MOWER

Before you operate, note that the primary responsibility for safety on this equipment falls to the operator. Only trained individuals who have read and understood this manual should operate this unit.

If any portion of this manual is not understood, contact:
Diamond Mowers' Service/Warranty at 888.960.0364 or 605.977.3300.

SAFETY TIPS

Be sure to read all warnings carefully. They are included for your safety, and for the safety of others working with you.

NOTICE

Indicates a property damage hazard *ONLY*, no *PERSONAL* injury.

CAUTION

Indicates where *MINOR* injury *COULD* result if instructions are not followed.

WARNING

Indicates where *SERIOUS* injury or death *COULD* result if instructions are not followed.

DANGER

Indicates where *SERIOUS* injury or death *WILL* result if instructions are not followed.

- Always wear personal protective equipment (safety glasses, goggles, etc.), when operating.
- **DO NOT** operate this unit without a shatter resistant cab enclosure installed on your skid-steer / compact track loader; this unit will cause flying debris.
- Block off work area from bystanders, livestock, etc.
- Bystanders must keep a distance of 300ft/100m from the unit when operating.
- Knives are always sharp and can cause injury, even when not in motion.

CONTINUED ON NEXT PAGE

- **DO NOT** use extremities to dislodge debris from the cutting shaft or knives.
- Operate only from the operator's station.
- Hydraulic fluid is hot and will heat any exposed steel, hoses, motor, or spindle in its proximity.
- Route hoses correctly to ensure a full range of motion.
- Make certain hoses are out of the way of tires, tracks or the ground.
- Be certain the cutting shaft has come to a complete stop before exiting the cab.



STOWED POSITION

When transporting Diamond's Flail Mower between operations, make sure to protect it from collisions and accidental damages by placing it in the stowed position.

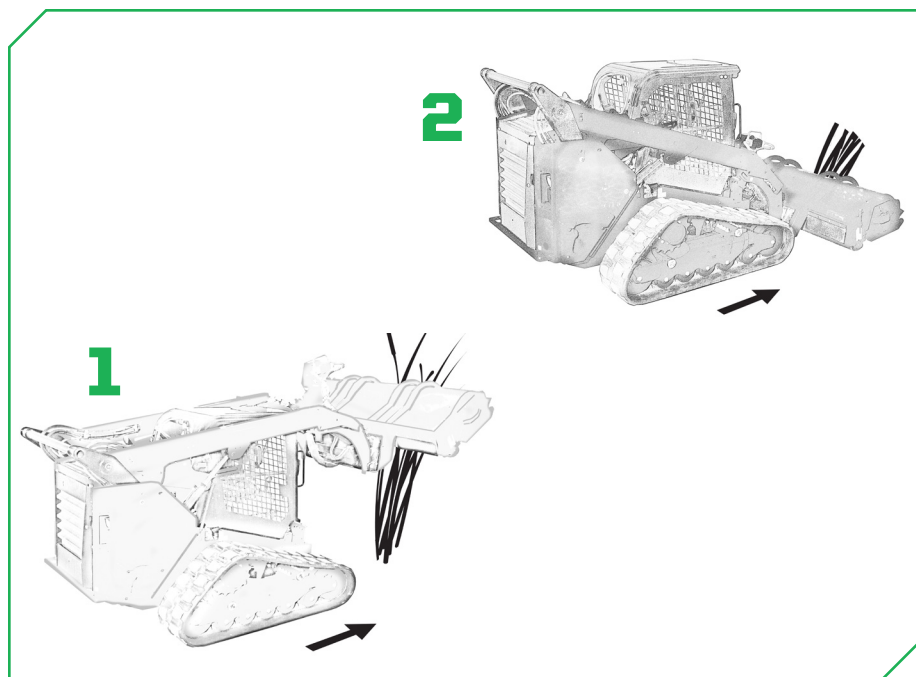
Failure to place the head in its stowed position could result in structural damage.

⚠ DANGER

Contact with the cutting shaft and knives while in motion will cause serious injury or death. The cutting shaft spins at a very high speed and can take several minutes to stop. Be sure all personnel are clear of the machine before engaging the Flail Mower.

OPERATING YOUR FLAIL MOWER

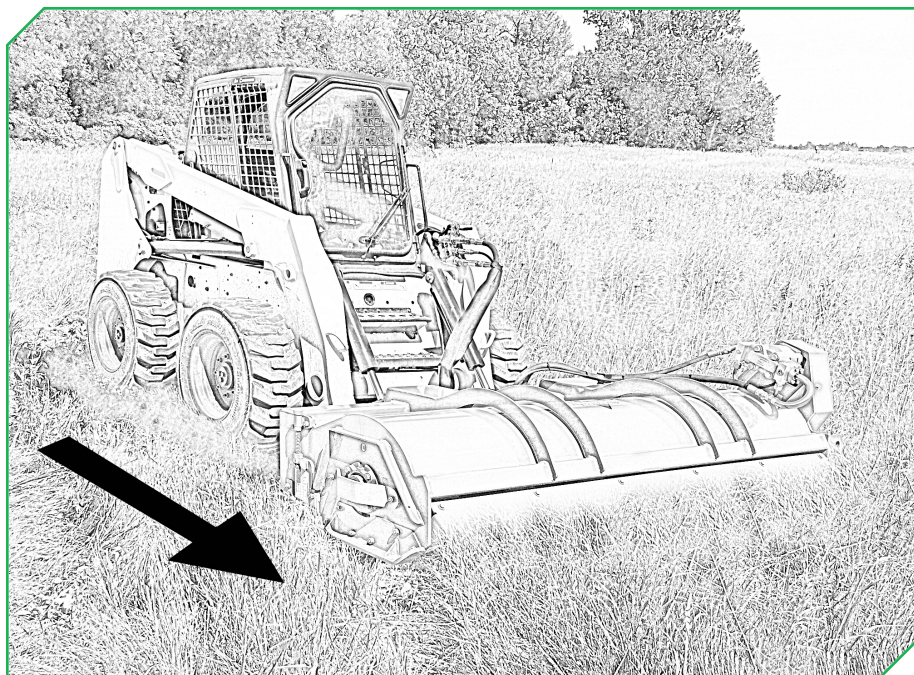
GRASS AND BRUSH CUT



Use to cut grass or brush.

- 1** Lower the front of the deck slightly to ensure ample room for exhausted material to be dispersed.
 - If you hear the cutting shaft, or engine slow down, lift up the head and/or slow your ground speed.
- 2** A second pass may be needed for heavy brush or grass.
 - Complete the initial pass at 12" (305mm) into the material.
 - Complete a second pass at ground level to thoroughly mulch the remaining material.

FINISHED MOW

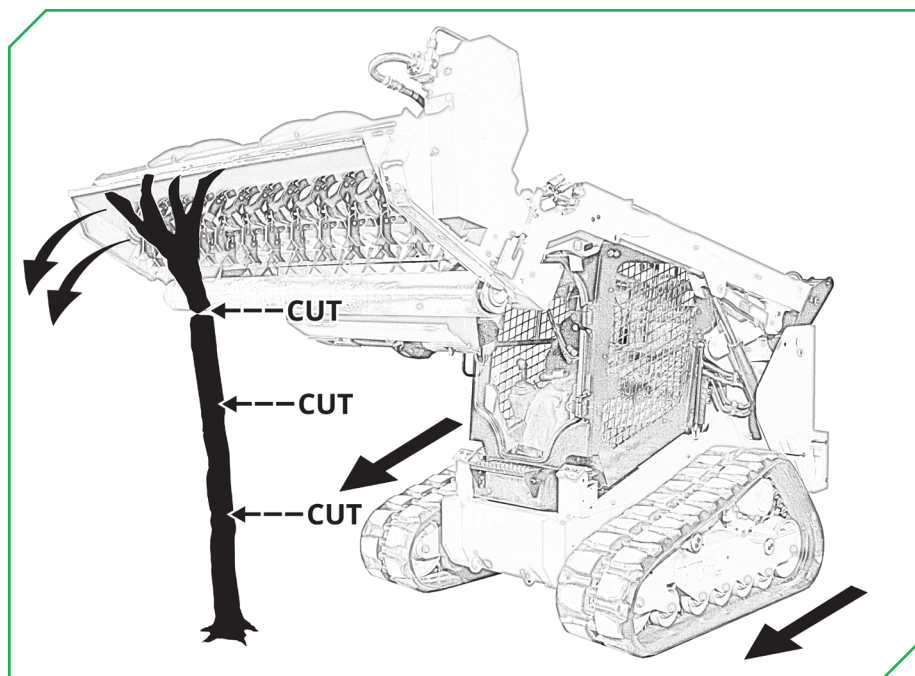


Use for a finished look.

- Drive straight into the material keeping the deck low and level, or slightly pitched forward.
- Maintain speed of the cutting shaft and ground speed.

OPERATING YOUR FLAIL MOWER

TREE CUT



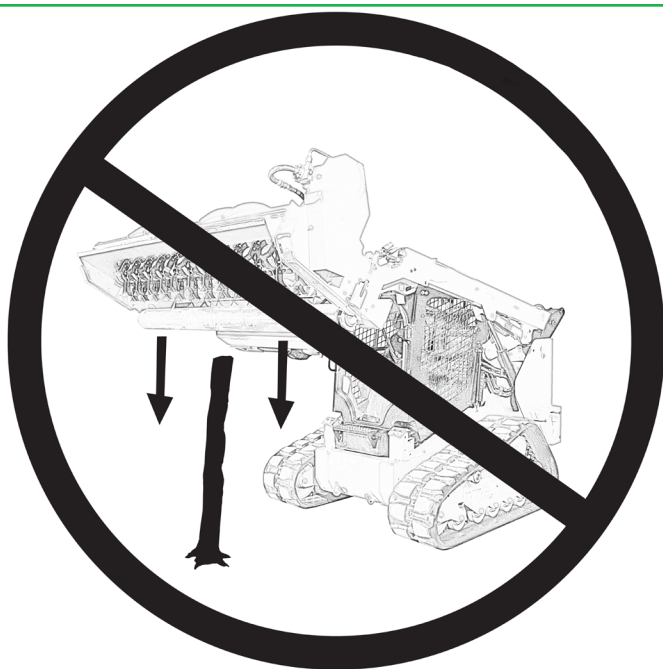
Use to cut small trees or brush without mulching.

- For small trees, start working at the top and cut the tree in 12" (305mm) increments.
- With the Flail Mower lifted slightly, drive straight into the material.
- Allow enough time for the tree section to fall away while cutting.
- Use a smooth, quick action to cut the material completely.
 - **NOTE:** Never drop the mower straight down on trees. Severe damage will incur. **PANCAKING!**

⚠ WARNING

Be aware when cutting standing trees as there is a potential for tree tops to fall onto the operator's cab.

NO PANCAKING



DO NOT pancake.

- This machine is not built to drop on top of material for cutting or mulching. Damage will incur to the cutting shaft and bearings as a result of driving down (pancaking) on top of the material.

NOTICE

Dropping the Flail Mower straight down (pancaking) on heavy vegetation can cause severe damage to the cutting shaft and bearings.

For more tips, visit us online at www.DiamondMowers.com

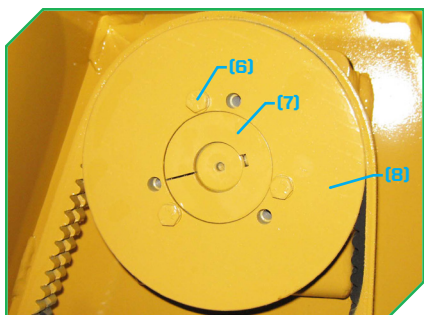
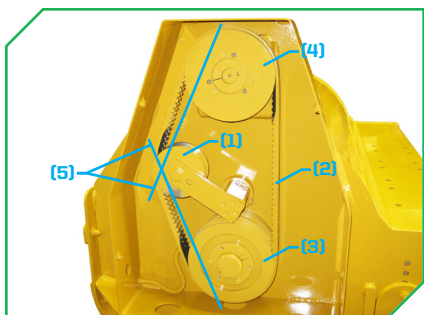
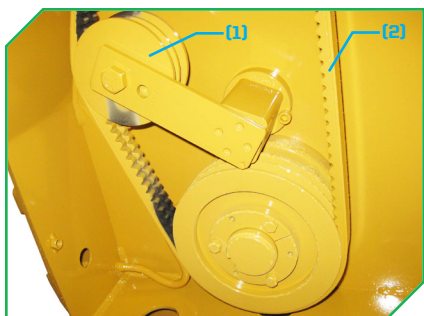
MAINTENANCE

Regular maintenance will make certain your unit stays productive and retains a long operating life. The following chart represents the minimum intervals recommended for inspection and maintenance.

MAINTENANCE INTERVALS

PROCEDURE	10 HOURS/ DAILY	50 HOURS/ WEEKLY	500 HOURS/ ANNUALLY	AS NEEDED
BELTS & PULLEYS				Adjust
CUTTING SHAFT	Grease	Inspect		
DISCHARGE FLAP		Inspect		
GROUND ROLLER			Oil	
HYDRAULIC FITTINGS	Inspect			
KNIVES	Inspect			
SHATTER RESISTANT ENCLOSURE	Inspect			Clean
SKID SHOES		Inspect		

When replacing parts, use Genuine Diamond Parts. Guaranteed to ship within 72-hours of your order being placed, or the parts and shipping are free.
Call: 888-960-0361 or 605.977.3300 | **Email:** parts@diamondmowers.com
Order online: www.diamondmowers.com



BELTS AND PULLEYS

Belt Replacement:

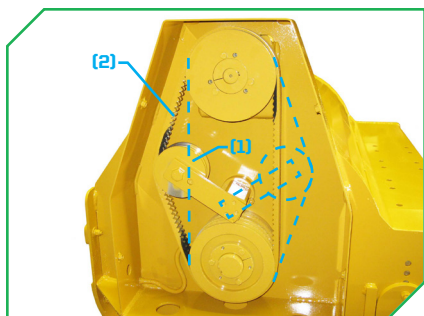
- Remove the access cover.
- Push the idler pulley (1) away from the belt (2) with a wrench, pry bar, or similar tool to relieve pressure on the belt.
 - **DO NOT** damage the idler pulley or other components when relieving pressure on the belt.
- Remove the belt from the pulleys.
- Reverse the above instructions to install the new belt (2).
- Replace the access cover.

Pulley Alignment:

- Use a straight edge (5) to confirm the cutting shaft (3) and motor (4) pulleys are in the same plane as the idler pulley (1).
- If pulley misalignment is found, correct as follows:
 - Loosen the bolts (6) holding the tapered collar (7) to the out-of-alignment pulley (8).
 - With a padded mallet, tap the pulley (8) backwards or forwards on its shaft to align it with the idler pulley (1).
 - With the pulley (8) aligned, tighten the bolts (6) holding the tapered collar (7) to the pulley.
 - **NOTE:** This process may be easier without the belt installed.
- Replace the access cover.

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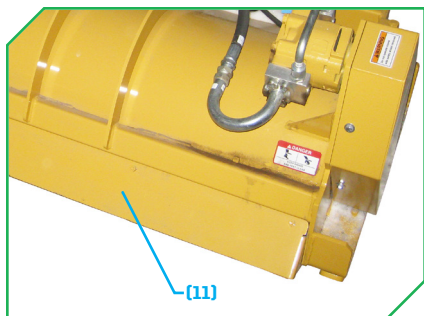
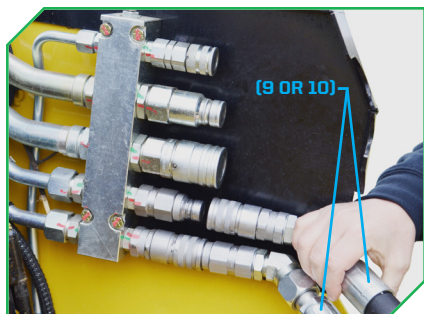
MAINTENANCE

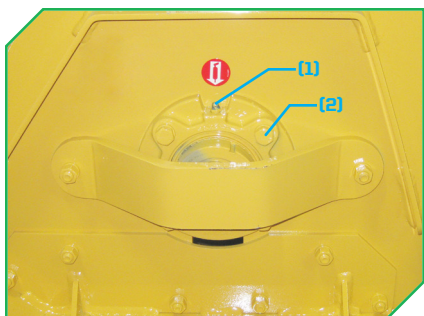


Reversing Cutting Shaft Rotation:

NOTE: "Forward rotation" is defined as blade rotation the same as the tractor tires when driving forward. "Reverse rotation" is the opposite.

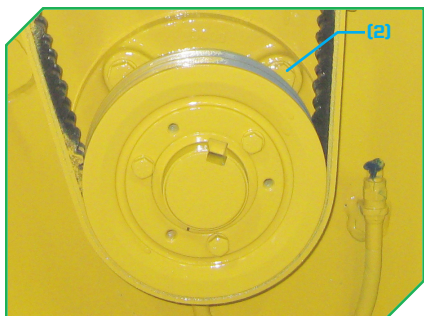
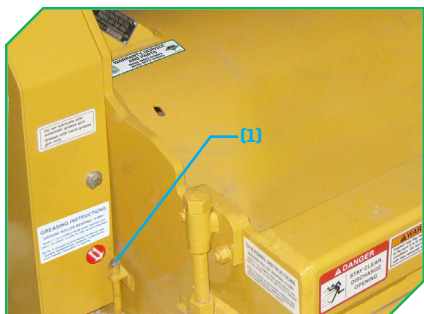
- Remove access cover and belt (2) from the pulleys as described on the previous page.
- Remove the idler pulley (11) stop bolt and main center bolt.
- Reposition the idler pulley (11) as illustrated (dashed outline).
 - A second location for the idler position stop bolt will be exposed.
 - Re-attach the main center bolt to lock it into position.
- Replace the belt (2) as illustrated (dashed outline) and access cover.
- Disconnect the pressure (9) and return (10) hoses from the skid steer / compact track loader.
 - Clean off dirt and debris prior.
- Swap the pressure (9) and return (10) QD hose connections, and connect the hoses to the skid steer / compact track loader in reverse.
- Install the front shield (11) for reverse rotation, or remove it for forward rotation.
- Install the baffle with bolts (12) for forward rotation, or remove it for reverse rotation.
 - Reference the parts pages for additional information.





CUTTING SHAFT

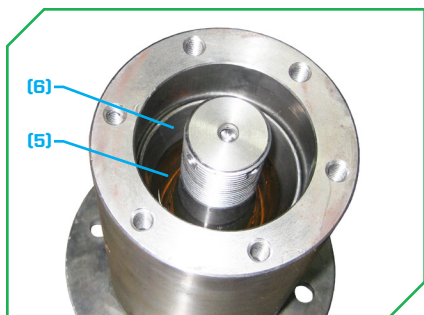
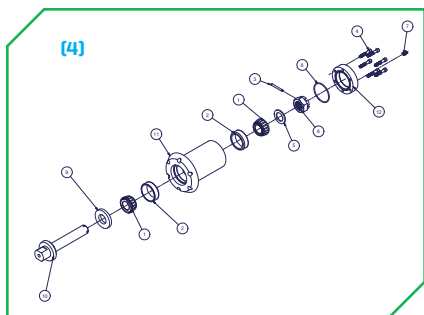
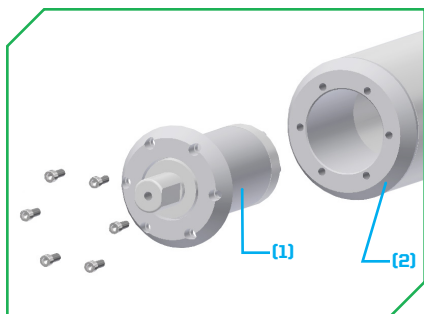
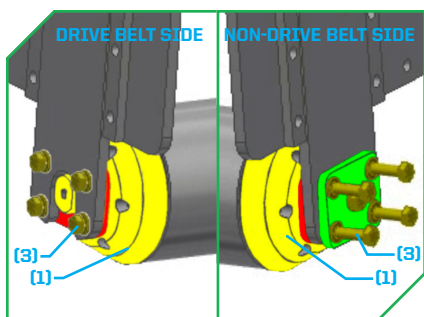
- Grease the cutting shaft bearing zerks ⁽¹⁾ (1 on each side of the flail) every 10 hours or daily with #2 lithium based grease from a hand grease gun until grease purges from the bearing seals.
- Torque the cutting shaft bearing bolts ⁽²⁾ to 90ft-lbs (122Nm) on each side of the flail every 50 hours or weekly.
 - **NOTE:** The access covers covering the pulleys and belt must be removed to gain access to the cutting shaft bearing bolts located underneath the bottom pulley of the flail.



DISCHARGE FLAP

- Inspect the flail head's rear discharge flaps ⁽¹⁾ every 50 hours or weekly:
 - Excessive wear
 - Cuts, gouges, excessive damage.
- Replace as needed.

MAINTENANCE

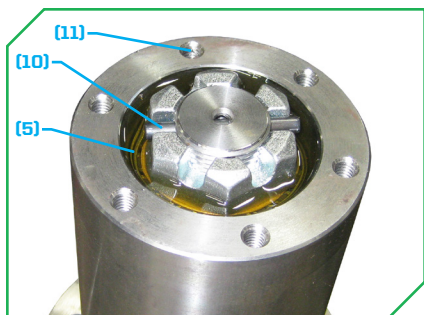
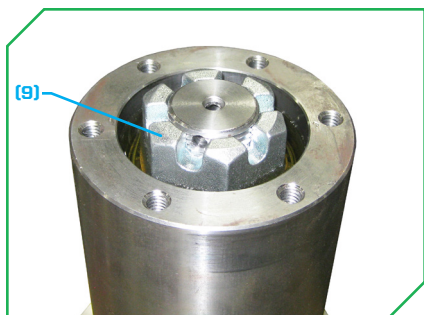
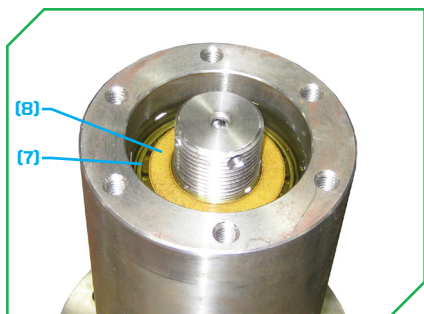
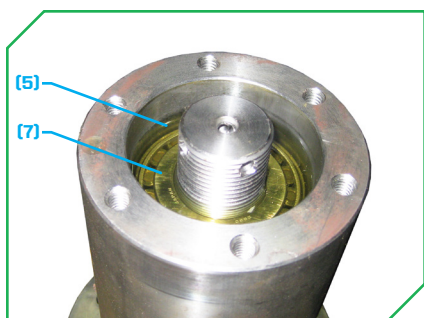


GROUND ROLLER

Bearing Maintenance:

- Each bearing⁽¹⁾ must have the oil and O-ring replaced once annually with 7-8oz of synthetic 75-90W oil and a new O-ring.
- Rest the ground roller⁽²⁾ on the ground. Block it from moving.
- Unbolt⁽³⁾ the ground roller⁽²⁾ from each side of the flail.
 - **DO NOT** reassemble the hardware from one side of the flail on the other.
- Lift the flail head for access to the ground roller.
- Remove the cap screws securing the bearings⁽¹⁾ to the ground roller⁽²⁾ on each side.
- Disassemble each bearing⁽⁴⁾.
 - Remove the cap screws, 1/8" NPT plug, and end cap.
 - Discard the old O-ring.
- Remove the roll pin and castle nut⁽⁴⁾.
- Pour out the old oil from the insert⁽⁴⁾.
 - Catch and retrieve the thrust washer and taper bearing.
 - Examine the taper bearing its race for damage or wear.
 - No wear; proceed with the next step.
 - Wear detected; contact **Diamond Mowers** for a rebuild kit with instruction.
- Pour synthetic SAE 75-90W oil⁽⁵⁾ into the ground roller insert⁽⁴⁾ until it just touches the taper bearing race⁽⁶⁾.

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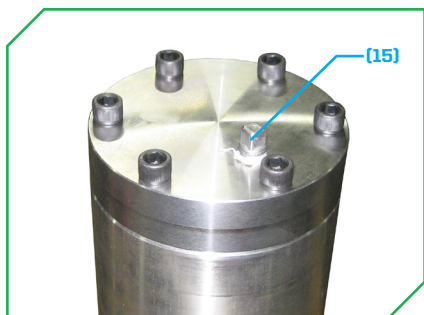
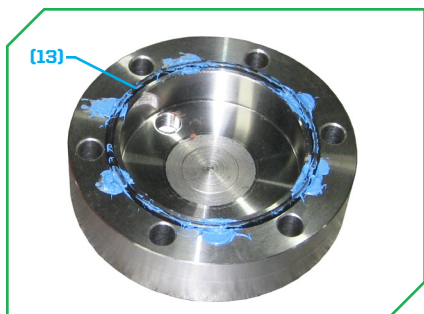
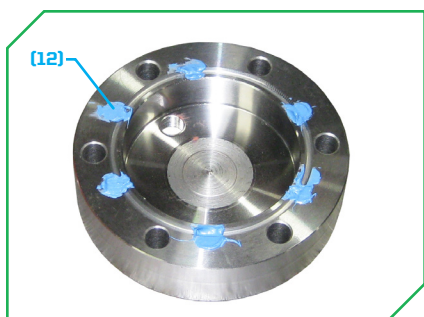


Bearing Maintenance:

- Place the taper bearing⁽⁷⁾ over the ground roller shaft and into the taper bearing race.
- Add more synthetic SAE 75-90W oil⁽⁵⁾ until approximately 1/8" (3mm) above the taper bearing.
- Place a thrust washer⁽⁸⁾ over the ground roller shaft and on top of the taper bearing race⁽⁷⁾.
- Thread the castle nut⁽⁹⁾ onto the ground roller shaft until it just contacts the thrust washer⁽⁸⁾.
 - Find the roll pin hole; if covered, slightly tighten or loosen the castle nut (whichever exposes the hole first) until the hole is fully exposed.
- Lift the ground roller insert, and pull down on the ground roller shaft to check for end-play⁽⁴⁾.
 - No end-play; proceed to the next step.
 - End-play detected; tighten the castle nut⁽⁹⁾ to expose the roll pin hole in the next notch on the castle nut⁽⁹⁾.
 - Re-check the end-play again and correct as needed.
- Tap the roll pin⁽¹⁰⁾ into the ground roller shaft hole until centered.
- Fill the insert to the brim with synthetic SAE 75-90W oil⁽⁵⁾.
 - 7-8oz of oil should have been used at this point.
- Thread a cap screw into EACH of the cap screw hole⁽¹¹⁾ locations to force out any oil that may be in there.

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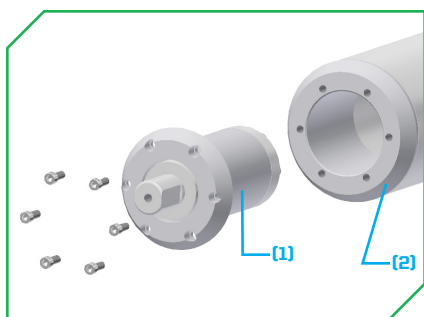
MAINTENANCE



Bearing Maintenance:

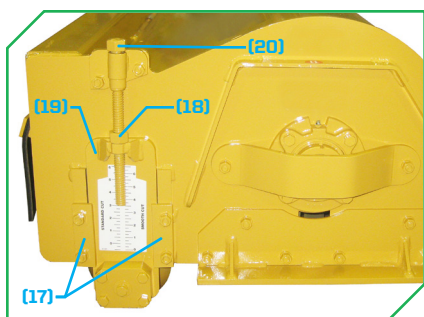
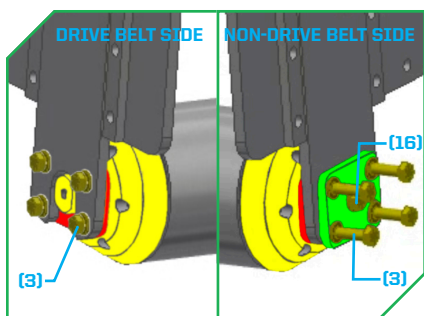
- Clean any oil or debris off the surface of the insert where the end cap will mate ⁽⁴⁾.
- Remove the cap screws.
 - **NOTE:** Failure to remove excess oil from the holes may result in a cracked insert when the end cap is secured to the insert.
- Place the end cap upside down on the work surface and clean any oil or debris off of the grooved surface where the insert will mate to ⁽⁴⁾.
 - Place a dot of RTV silicone sealant ⁽¹²⁾ on the groove between each hole.
 - Place the O-ring ⁽¹³⁾ into the groove on the end cap.
- Place the end cap onto the ground insert without dislodging the O-ring from its groove ⁽¹⁴⁾.
- Secure the end cap to the insert with the cap screws ⁽¹⁴⁾.
 - Tighten the cap screws evenly in a criss-cross pattern.
 - Torque the cap screws to 29ft-lbs (39Nm).
 - Make sure the plug hole is not blocked to allow air to escape.
- Wrap the 1/8" NPT plug ⁽¹⁵⁾ with teflon tape and thread it into the plug hole on the end cap.
 - Tighten until snug.

CONTINUED ON NEXT PAGE



Bearing Maintenance:

- Reassemble the bearings (1) into the ground roller (2) with their cap screws.
 - Torque the hardware to 51ft-lbs (69Nm).
- Reassemble the ground roller (2) with its hardware to the flail.
 - Use loctite 262 with primer 7649 on the (4) bolts (3) for the drive belt side.
 - Torque the (4) bolts (3) on the drive belt side to 75ft-lbs (102Nm).
 - Use loctite 243 on the center bolt (16) for the non-drive belt side.
 - Use loctite 262 with primer 7649 on the (4) outer bolts (3) for the non-drive belt side.
 - Torque all (5) bolts (3)(16) on the non-drive belt side to 75ft-lbs (102Nm).



Cutting Height Adjustment:

- Loosen the retaining plates (17) and lock nuts (18) on both sides of the flail.
- Adjust the ground roller brackets (19) up or down by turning the adjustment nuts (20).
- Tighten the lock nuts (18) and retaining plate (17) hardware.
 - Torque the hardware to 75ft-lbs (102Nm).

MAINTENANCE



HYDRAULIC HOSES & FITTINGS

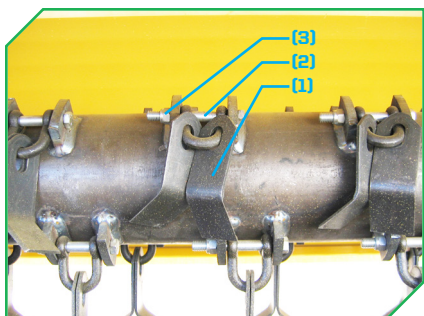
- Hydraulic hoses and fittings should be inspected every 10 hours or daily.

What to look for:

- Hydraulic fitting clamps and threaded connections for any hydraulic fluid.
 - If any leaks are observed, stop immediately to prevent damage to your machine.
- Hoses for any abrasions or cuts. Replace damaged or worn hoses.
- Attach hose wrap around critical points where hoses are likely pinched or rubbed.

⚠ CAUTION

DO NOT check for hydraulic leaks with your hands or any part of your body. Use a heavy piece of paper or cardboard to check areas that are not readily visible. Pressurized hydraulic fluid can penetrate the skin and lead to serious health risks.



KNIVES

- Inspect the flail knives ⁽¹⁾ for excessive wear or damage every 10 hours or daily.
 - Replace as needed.
 - Replace knives ⁽¹⁾ in pairs opposite of each other to maintain balance of the cutting shaft.
- Inspect the knife mounting bolts ⁽²⁾ and nylock nuts ⁽³⁾ for damage every 10 hours or daily.
 - Replace damaged components as needed.
 - Tighten nylock nuts ⁽³⁾ snug against the cutting shaft brackets.
 - **NOTE:** Knife bolts ⁽²⁾ and nuts ⁽³⁾ must be reassembled in the same orientation as they came from the factory.

NOTICE

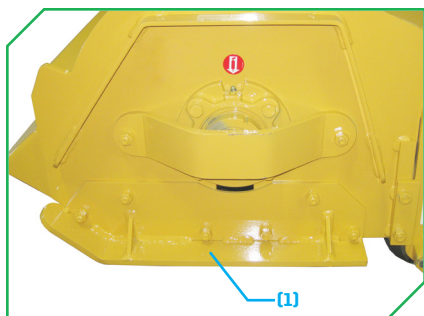
Do not attempt to weld, or otherwise repair a damaged or worn flail knife. Replace knives evenly around the cutting shaft.



SHATTER RESISTANT ENCLOSURE

- **REQUIRED!** Debris can be thrown unexpectedly in any direction. Do not attempt to use this unit without proper protection.
- Clean only with mild soap and water using a sponge or soft cloth.
- Inspect every 10 hours or daily. Replace as needed.

MAINTENANCE



SKID SHOES

- Inspect the skid shoes (1) for excessive wear or damage every 50 hours or weekly.
 - Replace as needed.

NOTICE

Failure to inspect and replace hardware at recommended intervals will cause damage to the machine and attachment.

TROUBLESHOOTING

PROBLEM	POTENTIAL CAUSE	SOLUTION
Excessive Vibration	Loose hardware	Check and torque all hardware.
	Cutting assembly unbalanced and/or is damaged	Check for damaged knives, cutting shaft, etc. Check for wire & other debris entangled in the the cutting assembly.
	Vegetation buildup	Disengage mower and back up. Shut down the mower and clear it manually. <ul style="list-style-type: none">● DO NOT use extremities to remove debris.
	Skid-steer / compact track loader is operating on standard flow hydraulics	Operate skid-steer / compact track loader on high flow hydraulics.
	Loose belt(s)	Belt is stretched or badly worn; replace as needed. Flail mowers are equipped with automatic self-tensioners; call Diamond Mowers for assistance.
	Misaligned pulleys	Correct pulley alignment.
PROBLEM	POTENTIAL CAUSE	SOLUTION
Mower Will Not Start or Run	No hydraulic oil flow to the mower	Verify hydraulic hoses are installed correctly. Verify skid-steer / compact track loader high flow hydraulics are engaged.
	skid-steer / compact track loader hydraulic oil fluid level low	Check and add hydraulic oil per the skid-steer / compact track loader operator's manual.
	skid-steer / compact track loader hydraulic system does not match the mower's hydraulic requirements	Verify the skid-steer / compact track loader hydraulic system matches the mower's hydraulic requirements. Verify hydraulic hoses are installed correctly. Verify skid-steer / compact track loader high flow hydraulics are engaged.

CONTINUED ON NEXT PAGE

TROUBLESHOOTING

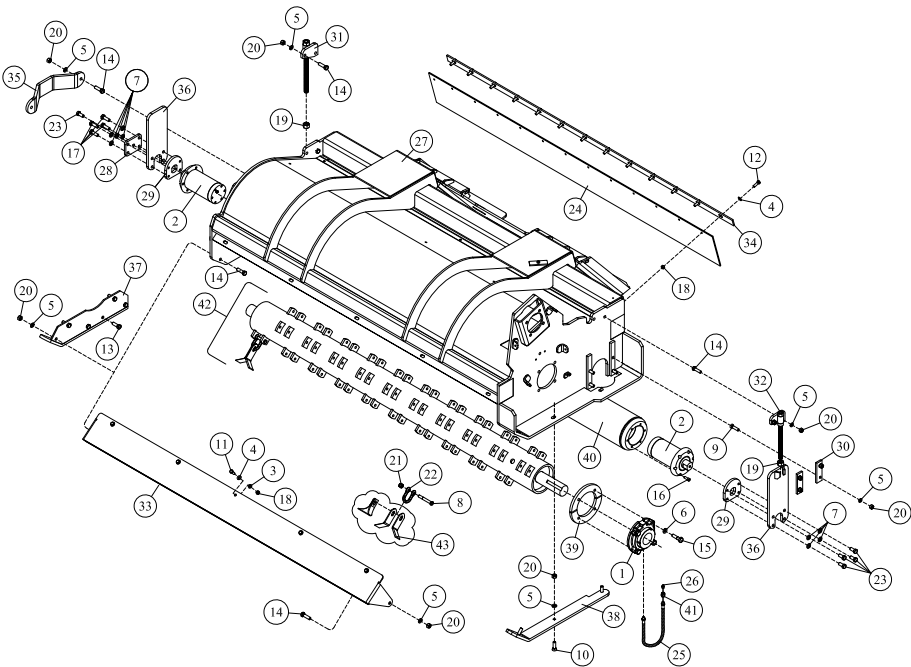
PROBLEM	POTENTIAL CAUSE	SOLUTION
Motor Runs, but Will Not Cut	Motor failure/ excessive wear on internal parts	Disassemble and repair. Contact Diamond Mowers for replacement.
	Vegetation buildup	Disengage mower and back up. Shut down the mower and clear it manually. ● DO NOT use extremities to remove debris.
	Broken belt	Belt is broken; replace. Flail mowers are equipped with automatic self-tensioners; call Diamond Mowers for assistance.
	Hydraulic hoses are reversed	Verify hydraulic hoses are installed correctly. Verify skid-steer high flow hydraulics are engaged.
PROBLEM	POTENTIAL CAUSE	SOLUTION
Motor/Cutting Shaft Turns Slowly or Not at All	Skid-steer / compact track loader is operating on standard flow hydraulics	Operate skid-steer / compact track loader on high flow hydraulics.
	skid-steer / compact track loader hydraulic oil fluid level low	Check and add hydraulic oil per the skid-steer / compact track loader operator's manual.
	Motor failure/ excessive wear on internal parts	Disassemble and repair. Contact Diamond Mowers for replacement.

For any questions, contact our Warranty / Service team at
888.960.0364 or 605.977.3300

PARTS BOOK

75"(1905MM) CUTTER ASSEMBLY

25-1362

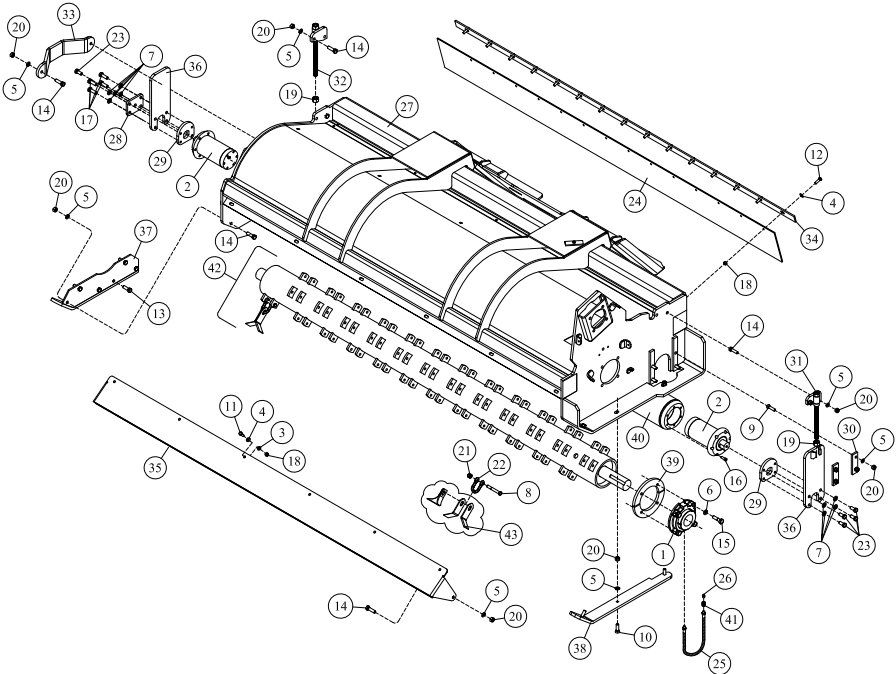


REF#	PARTS DESCRIPTION	REQ	PART #
1	CUTTERSHAFT BEARING	2	10-0006
2	OIL BATH REPLACEMENT BEARING	2	10-1067
3	3/8 LOCK WASHER	5	11-0005
4	3/8 FLAT W ASHER	18	11-0009
5	1/2 LOCK WASHER	24	11-0011
6	1/2 H.S. LOCK WASHER	8	11-0036
7	1/2 SAE FLAT W ASHER GR 8	9	11-0042
8	KNIFE MOUNTING BOLT	40	11-0506
9	1/2 X 2 NC PLOW BOLT	8	11-0515
10	1/2 X 1-3/4 NC PLOW BOLT	3	11-0530
11	3/8 X 1 NC HEX CAPSCREW	5	11-0532
12	3/8 X 1-1/4 NC HEX CAPSCREW	13	11-0533
13	1/2 X 1-1/2 NC HEX CAPSCREW	5	11-0534
14	1/2 X 1-3/4 NC HEX CAPSCREW	8	11-0535
15	1/2 X 2 H.S. NF HEX CAPSCREW	8	11-0633
16	3/8 X 1 H.S. NC SKT HEAD	12	11-0752
17	1/2-13 X 1-1/2 GR 8 HEX CAP SCREW	4	11-0972
18	3/8 NC HEX NUT	18	11-1001
19	3/4 - 6 ACME HEX NUT	2	11-1012
20	1/2 NC HEX NUT	24	11-1016
21	7/16 NYLOCK JAM NUT	40	11-1146
22	CLEVIS	40	11-1501
23	1/2-13 X 1-1/8 GR 8 HEX CAP SCREW	5	11-2154
24	75" FLAP	1	18-0011
25	GREASE ZERK HOSE	1	21-0002

REF#	PARTS DESCRIPTION	REQ	PART #
26	1/8" GREASE ZERK	2	23-0003
27	75" SKID STEER FLAIL BONNET	1	25-0131
28	GROUND ROLLER MOUNT PLATE	1	31-0755
29	GROUND ROLLER BOLT PLATE INTERIM	2	31-0761
30	LOCK PLATE	4	41-0003
31	ADJUSTMENT ROD OUTSIDE	1	41-0005
32	ADJUSTMENT ROD INSIDE	1	41-0006
33	75" TRASH GUARD	1	41-0036
34	75" FLAP BAR	1	41-0068
35	CUTTERSHAFT GUARD	1	41-0097
36	ADJUSTMENT BRKT W-O TAPPED HOLES	2	41-1774
37	OUTER SKID SHOE	1	42-0010
38	INNER SKID SHOE	1	42-0013
39	BEARING GUARD	4	46-0018
40	75" GROUND ROLLER	1	46-0051
41	1/8" BRASS COUPLER	1	9996
42	****CUTTER SHAFTS COMPLETE****		
	75" CUTTER SHAFT, SMOOTH CUT KNIVES	Opt.	46-1018
	75" CUTTER SHAFT, 3/16" HD KNIVES	1	46-1010
43	****FLAIL KNIVES****		
	SMOOTH CUT FLAIL KNIFE	40	22-1006
	3/16" HD FLAIL KNIFE	80	22-1016
44	BLADE KITS		
	Includes 11-0506, 11-1146, & 22-1006 (smooth)	1	44-0263
	Includes 11-0506, 11-1146, & 22-1016 (HD)	1	44-0242

90"(2286MM) CUTTER ASSEMBLY

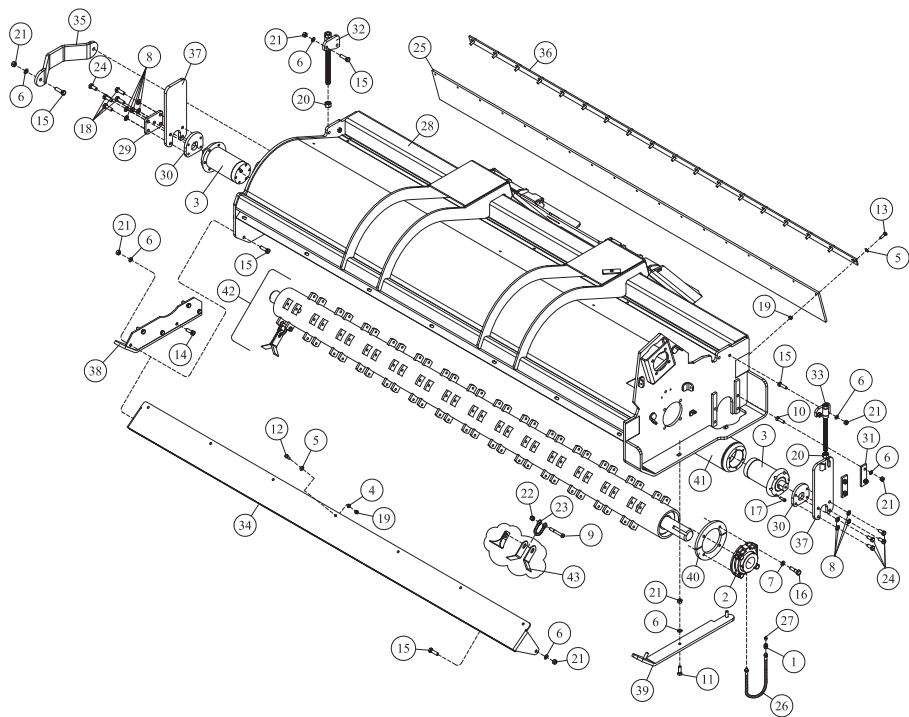
25-1298



REF#	PARTS DESCRIPTION	REQ	PART #
1	CUTTERSHAFT BEARING	2	10-0006
2	OIL BATH REPLACEMENT BEARING	2	10-1067
3	3/8 LOCK WASHER	6	11-0005
4	3/8 FLAT WASHER	21	11-0009
5	1/2 LOCK WASHER	24	11-0011
6	1/2 H.S. LOCK WASHER	8	11-0036
7	1/2 SAE FLAT WASHER GR 8	9	11-0042
8	KNIFE MOUNTING BOLT	48	11-0506
9	1/2 X 2 NC PLOW BOLT	8	11-0515
10	1/2 X 1-3/4 NC PLOW BOLT	3	11-0530
11	3/8 X 1 NC HEX CAPSCREW	6	11-0532
12	3/8 X 1-1/4 NC HEX CAPSCREW	15	11-0533
13	1/2 X 1-1/2 NC HEX CAPSCREW	5	11-0534
14	1/2 X 1-3/4 NC HEX CAPSCREW	8	11-0535
15	1/2 X 2 H.S. NF HEX CAPSCREW	8	11-0633
16	3/8 X 1 H.S. NC SKT HEAD	12	11-0752
17	1/2-13 X 1-1/2 GR 8 HEX CAPSCREW	4	11-0972
18	3/8 NC HEX NUT	21	11-1001
19	3/4 - 6 ACME HEX NUT	2	11-1012
20	1/2 NC HEX NUT	24	11-1016
21	7/16 NYLOCK JAM NUT	48	11-1146
22	CLEVIS	48	11-1501
23	1/2-13 X 1-1/8 GR 8 HEX CAPSCREW	5	11-2154
24	90" FLAP	1	18-0014
25	GREASE ZERK HOSE	1	21-0002

REF#	PARTS DESCRIPTION	REQ	PART #
26	1/8" GREASE ZERK	2	23-0003
27	90" SKID LOADER FLAIL BONNET	1	25-0126
28	GROUND ROLLER MOUNT PLATE	1	31-0755
29	GROUND ROLLER BOLT PLATE INTERIM	2	31-0761
30	LOCK PLATE	4	41-0003
31	ADJUSTMENT ROD INSIDE	1	41-0005
32	ADJUSTMENT ROD OUTSIDE	1	41-0006
33	CUTTERSHAFT GUARD	1	41-0097
34	90" FLAP BAR	1	41-0185
35	90" TRASH GUARD	1	41-0190
36	ADJUSTMENT BRKT W-O TAPPED HOLES	2	41-1774
37	OUTER SKID SHOE	1	42-0010
38	INNER SKID SHOE	1	42-0013
39	BEARING GUARD	4	46-0018
40	90" GROUND ROLLER	1	46-0049
41	1/8" BRASS COUPLER	1	9996
42	****CUTTER SHAFTS COMPLETE****		
	90" CUTTER SHAFT, SMOOTH CUT KNIVES	Opt.	46-1013
	90" CUTTER SHAFT, 3/16" HD KNIVES	1	46-1011
43	****FLAIL KNIVES****		
	SMOOTH CUT FLAIL KNIFE	48	22-1006
	3/6" HD FLAIL KNIFE	96	22-1016
44	BLADEKITS		
	Includes 11-0506, 11-1146, & 22-1006 (smooth)	1	44-0260
	Includes 11-0506, 11-1146, & 22-1016 (HD)	1	44-0243

102"(2591MM) CUTTER ASSEMBLY
25-1603



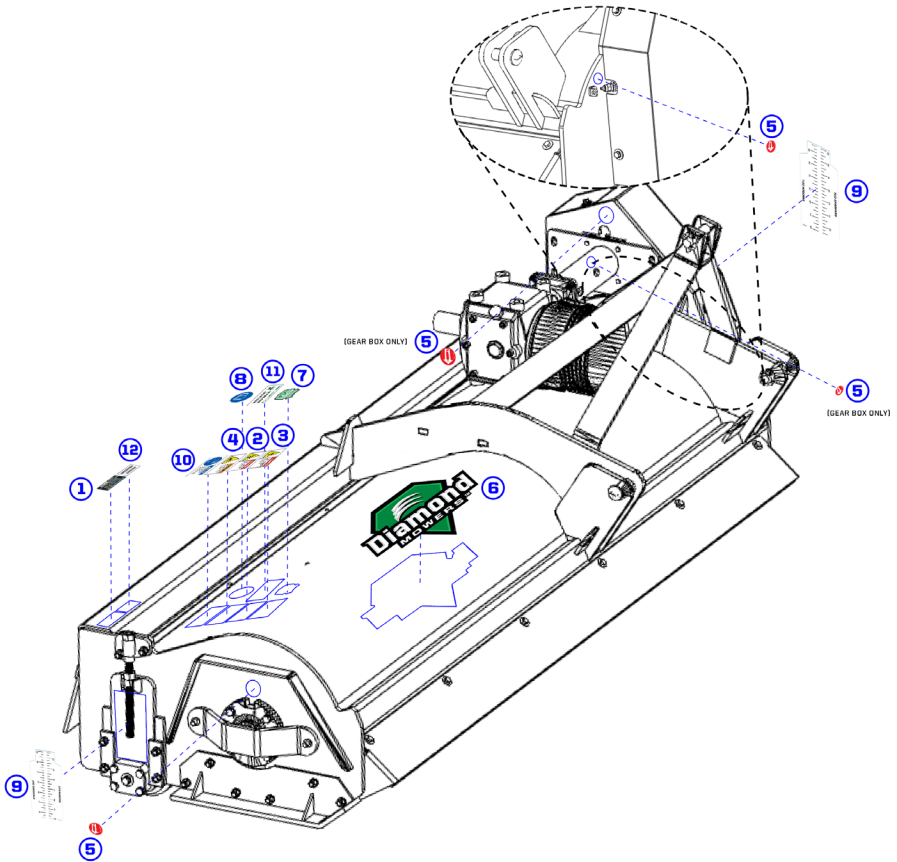
REF#	PARTS DESCRIPTION	REQ	PART #
1	1/8" BRASS COUPLER	1	9996
2	CUTTERSHAFT BEARING	2	10-0006
3	OIL BATH REPLACEMENT BEARING	2	10-1067
4	3/8 LOCK WASHER	7	11-0005
5	3/8 FLAT WASHER	25	11-0009
6	1/2 LOCK WASHER	24	11-0011
7	1/2 H.S. LOCK WASHER	8	11-0036
8	1/2 SAE FLAT WASHER GR 8	9	11-0042
9	KNIFE MOUNTING BOLT	56	11-0506
10	1/2 X 2 NC PLOW BOLT	8	11-0515
11	1/2 X 1-3/4 NC PLOW BOLT	3	11-0530
12	3/8 X 1 NC HEX CAPSCREW	7	11-0532
13	3/8 X 1-1/4 NC HEX CAPSCREW	18	11-0533
14	1/2 X 1-1/2 NC HEX CAPSCREW	5	11-0534
15	1/2 X 1-3/4 NC HEX CAPSCREW	8	11-0535
16	1/2 X 2 H.S. NF HEX CAPSCREW	8	11-0633
17	3/8 X 1 H.S. NC SKT HEAD	12	11-0752
18	1/2-13 X 1-1/2 GR 8 HEX CAPSCREW	4	11-0972
19	3/8 NC HEX NUT	25	11-1001
20	3/4 - 6 ACME HEX NUT	2	11-1012
21	1/2 NC HEX NUT	24	11-1016
22	7/16 NYLOCK JAM NUT	56	11-1146
23	CLEVIS	56	11-1501
24	1/2-13 X 1-1/8 GR 8 HEX CAPSCREW	5	11-2154
25	102" FLAP	1	18-0012

REF#	PARTS DESCRIPTION	REQ	PART #
26	GREASE ZERK HOSE	1	21-0002
27	1/8" GREASE ZERK	2	23-0003
28	102" SKID LOADER FLAIL BONNET	1	25-0199
29	GROUND ROLLER MOUNT PLATE	1	31-0755
30	GROUND ROLLER BOLT PLATE INTERIM	2	31-0761
31	LOCK PLATE	4	41-0003
32	ADJUSTMENT ROD RIGHT	1	41-0005
33	ADJUSTMENT ROD LEFT	1	41-0006
34	102" TRASH GUARD	1	41-0031
35	CUTTERSHAFT GUARD	1	41-0097
36	102" FLAP BAR	1	41-0127
37	ADJUSTMENT BRKT W-O TAPPED HOLES	2	41-1774
38	RIGHT SKID SHOE	1	42-0010
39	LEFT SKID SHOE	1	42-0013
40	BEARING GUARD	4	46-0018
41	102" GROUND ROLLER	1	46-0052
42	****CUTTER SHAFTS COMPLETE****		
	102" CUTTER SHAFT, SMOOTH CUT KNIVES	Opt.	46-1014
	102" CUTTER SHAFT, 3/16" HD KNIVES	1	46-1016
43	****FLAIL KNIVES****		
	SMOOTH CUT FLAIL KNIFE	56	22-1006
	3/16" HD FLAIL KNIFE	112	22-1016
44	BLADE KITS		
	Includes 11-0506, 11-1146, & 22-1016 (HD)	1	44-0261
	Includes 11-0506, 11-1146, & 22-1006 (smooth)	1	44-0244

Assy: 25-1603 DLF102 cutter

DECAL IDENTIFICATION

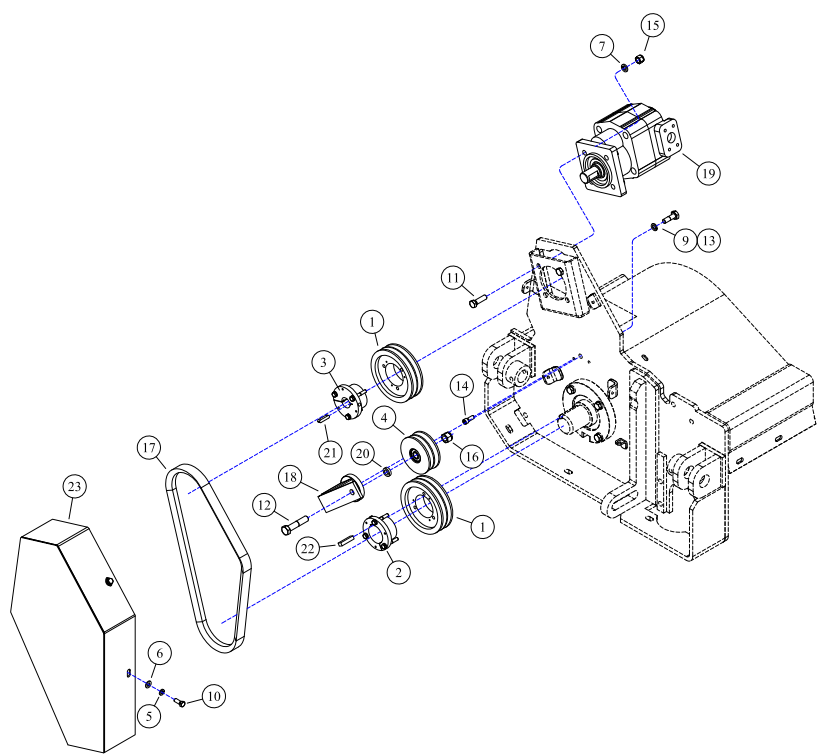
All Flail Heads



- ① **SERIAL NUMBER LABEL** - (not included in kit) - QTY 1
- ② **PART #15-0001** - Sharp Objects Danger - QTY 1
- ③ **PART #15-0002** - Flying Objects Danger - QTY 1
- ④ **PART #15-0003** - Belt Cover Warning - QTY 1
- ⑤ **PART #15-0005** - Grease Here - QTY 4
- ⑥ **PART #15-0054** - Diamond Logo 15" - QTY 1
- ⑦ **PART #15-0055** - Made In USA - QTY 1
- ⑧ **PART #15-0058** - Read Manual - QTY 1
- ⑨ **PART #15-1001** - Ruler - QTY 2
- ⑩ **PART #15-1003** - Hand Grease Gun Only - QTY 1
- ⑪ **PART #15-1016** - Warranty - QTY 1
- ⑫ **PART #15-0067** - Patent Pending - QTY 1

DRIVE ASSEMBLY

All Flail Heads



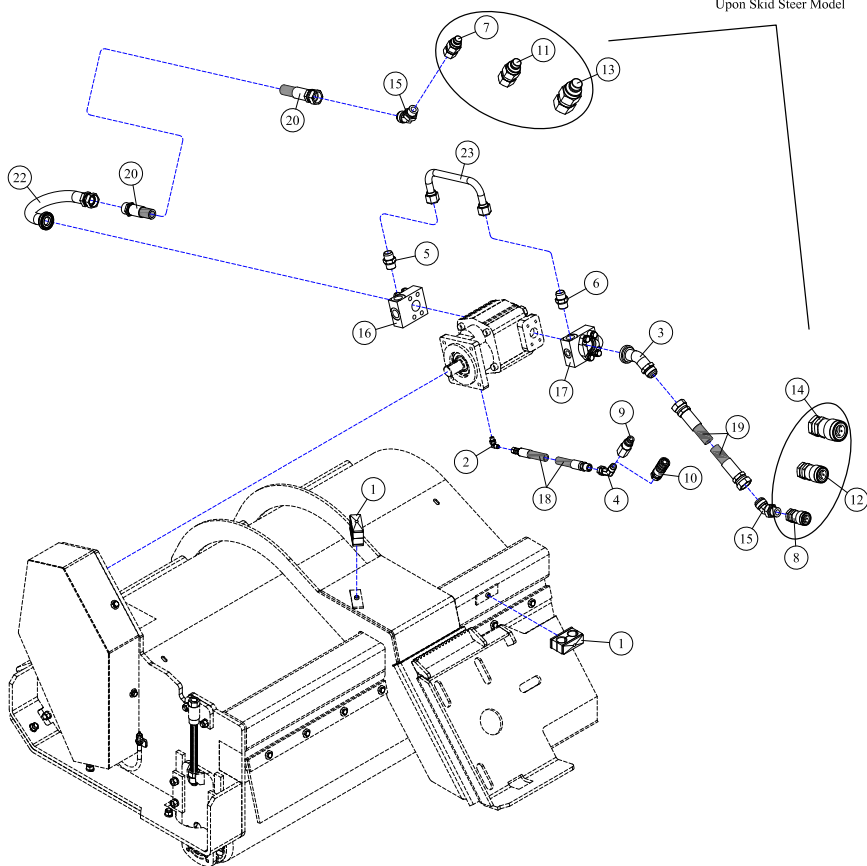
REF#	PARTS DESCRIPTION	REQ	PART #
1	SHEAVE 6.3	2	10-1007
2	2-3/16" TAPERLOCK BUSHING	1	10-1012
3	1-1/4" TAPERLOCK BUSHING	1	10-1014
4	SHEAVE IDLER ASSEMBLY 4.4	1	10-1016
5	3/8 LOCK WASHER GR 5	4	11-0005
6	3/8 FLAT WASHER GR 5	4	11-0009
7	1/2 LOCK WASHER GR 5	4	11-0011
8	5/8 SAE FLAT WASHER GR 8	1	11-0012
9	12MM LOCK WASHER GR 10.9	1	11-0031
10	3/8 X 1 NC HEX CAPSCREW	4	11-0532
11	1/2 X 1-3/4 NC HEX CAPSCREW	4	11-0535
12	5/8 X 3 NC HEX CAPSCREW	1	11-0558

REF#	PARTS DESCRIPTION	REQ	PART #
13	12MM X 40MM X 1.75 HEX CAPSCREW	1	11-0672
14	3/8 X 1 H.S. NC SKT HEAD	1	11-0752
15	1/2 NC NYLOCK NUT	4	11-1018
16	5/8 NC NYLOCK NUT	1	11-1025
17	DOUBLE 530 V-BELT	1	12-0007
18	ROSTA TENSIONER	1	24-0081
19	MOTOR	1	30-0509
20	IDLER SPACER	1	34-0033
21	MOTOR KEY	1	37-0020
22	CUTTERSHAFT KEY	1	37-0021
23	BELT GUARD	1	41-0430

75"(1905MM) & 90"(2286MM) HOSE ASSEMBLIES

25-1299

Male or Female Option Vary
Upon Skid Steer Model

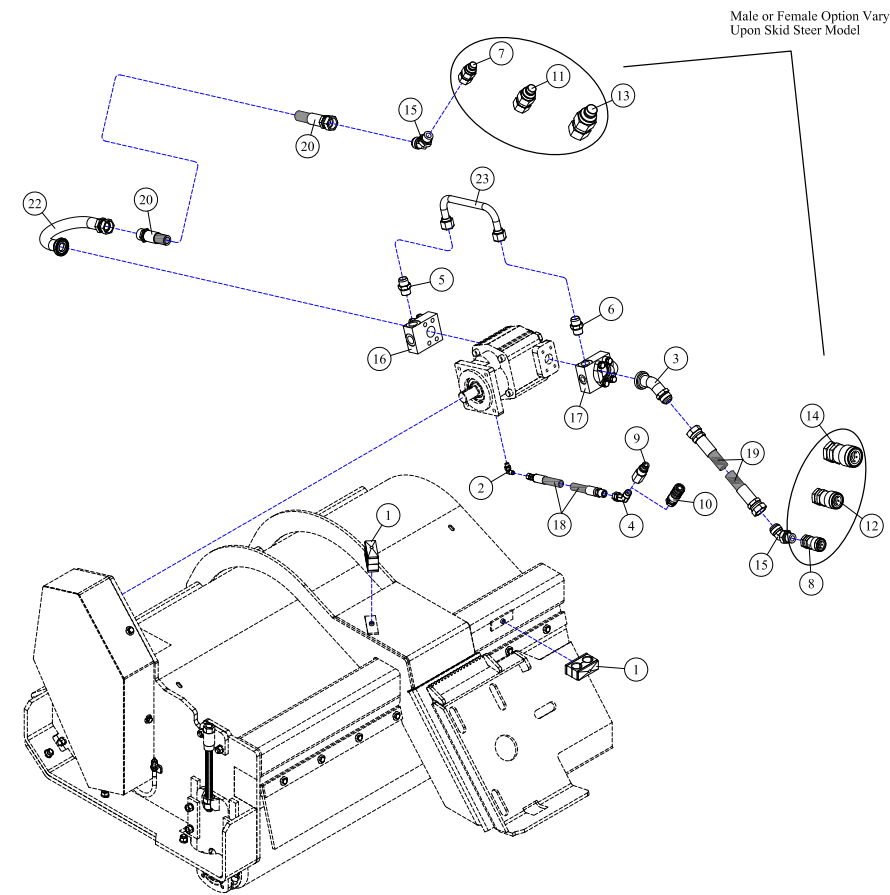


REF#	PARTS DESCRIPTION	REQ	PART #
1	HOSE CLAMP	2	11-2008
2	1/4MJC X 1/4MORB-90DEG ADAPTER	1	21-1264
3	#20FLG X 1MJC-45DEG ADAPTER	1	21-1268
4	1/2MP X 1/2FP ADAPTER 45 DEG	1	21-1290
5	3/4 MORB X 3/4 MJC ADAPT W/ CHCK VALVE	1	21-1474
6	3/4 MORB X 3/4 MJC ADAPTER	1	21-1475
7	1/2 MALE QUICK COUPLER, FLAT FACE	1	21-1559
8	1/2 FEMALE QUICK COUPLER, FLAT FACE	1	21-1560
9	3/8 MALE QUICK COUPLER, FLAT FACE	1	21-1561
10	3/8 FEMALE QUICK COUPLER, FLAT FACE	1	21-1562
11	5/8 MALE QUICK COUPLER, FLAT FACE	1	21-1574
12	5/8 FEMALE QUICK COUPLER, FLAT FACE	1	21-1575

REF#	PARTS DESCRIPTION	REQ	PART #
13	3/4 MALE QUICK COUPLER, FLAT FACE	1	21-1576
14	3/4 FEMALE QUICK COUPLER, FLAT FACE	1	21-1577
15	ADAPTER, 1MJC-45DEG X 3/4MORB	2	21-1654
16	CROSS OVER MANIFOLD KIT	1	21-2180
17	TEE MANIFOLD KIT	1	21-2181
18	HOSE 3/8 X 122 (1/4FJC X 1/2MP)	1	21-4295
19	HOSE 1 X 112 (1FJC X 1FJC)	1	21-5300
20	HOSE 1 X 118 (1FJC X 1MP)	1	21-5301
21	HOSE SLEEVING - NOT SHOWN	Sold/ft	24-0142
22	PREFORMED TUBE	1	28-0014
23	RUN-AROUND TUBE	1	28-0046

102"(2591MM) HOSE ASSEMBLIES

25-1603

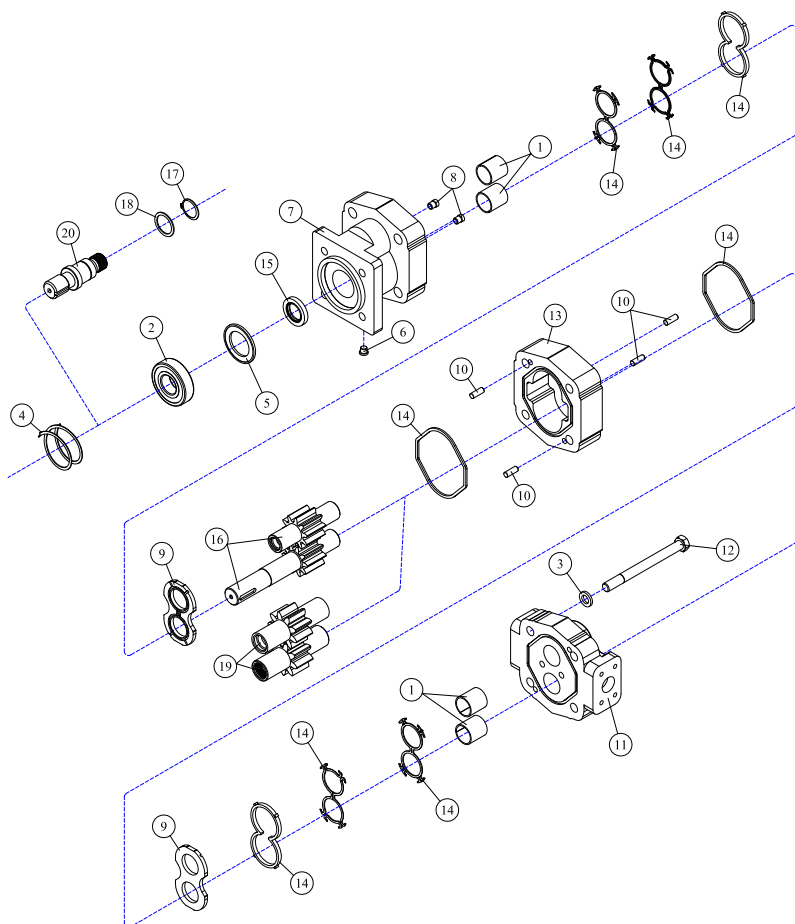


REF#	PARTS DESCRIPTION	REQ	PART #
1	HOSE CLAMP	2	11-2008
2	1/4MJIC X 1/4MORB-90DEG ADAPTER	1	21-1264
3	#20FLG X 1MJIC-45DEG ADAPTER	1	21-1268
4	1/2MP X 1/2FP ADAPTER 45 DEG	1	21-1290
5	3/4 MORB X 3/4 MJIC ADAPT W/ CHCK VALVE	1	21-1474
6	3/4 MORB X 3/4 MJIC ADAPTER	1	21-1475
7	1/2 MALE QUICK COUPLER, FLAT FACE	1	21-1559
8	1/2 FEMALE QUICK COUPLER, FLAT FACE	1	21-1560
9	3/8 MALE QUICK COUPLER, FLAT FACE	1	21-1561
10	3/8 FEMALE QUICK COUPLER, FLAT FACE	1	21-1562
11	5/8 MALE QUICK COUPLER, FLAT FACE	1	21-1574
12	5/8 FEMALE QUICK COUPLER, FLAT FACE	1	21-1575

REF#	PARTS DESCRIPTION	REQ	PART #
13	3/4 MALE QUICK COUPLER, FLAT FACE	1	21-1576
14	3/4 FEMALE QUICK COUPLER, FLAT FACE	1	21-1577
15	ADAPTER, 1MJIC-45DEG X 3/4MORB	2	21-1654
16	CROSS OVER MANIFOLD KIT	1	21-2180
17	TEE MANIFOLD KIT	1	21-2181
18	HOSE 3/8 X 122 (1/4FJIC X 1/2MP)	1	21-4295
19	HOSE 1 X 120 (1FJIC X 1FJIC)	1	21-4498
20	HOSE 1 X 127 (1FJIC X 1MP)	1	21-2923
21	HOSE SLEEVING - NOT SHOWN	Sold/ft	24-0142
22	PREFORMED TUBE	1	28-0014
23	RUN-AROUND TUBE	1	28-0046

MOTOR ASSEMBLY 30-0509

All Flail Assemblies

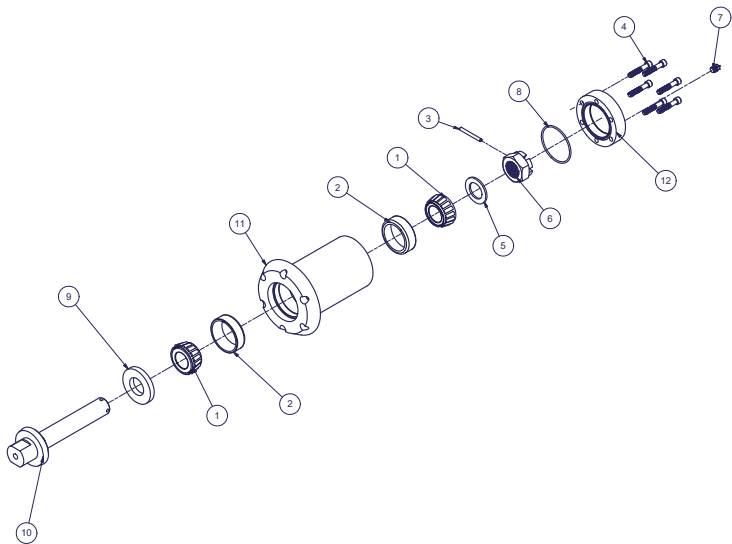


REF#	PARTS DESCRIPTION	REQ	PART #
1	BUSHING	4	30-1002
2	BALL BEARING	1	30-1044
3	WASHER	4	30-1071
4	SPIROLOCK	1	30-1094
5	RETAINING RING	1	30-1095
6	PLUG	1	30-1096
7	SHAFT END COVER	1	30-1097
8	CHECK ASSEMBLY	2	30-1098
9	THRUST PLATE	2	30-1100
10	DOWEL PIN	4	30-1102
11	PORT END COVER W/ BUSHINGS	1	30-1137
12	STUD	4	30-1134
13	GEAR HOUSING 1-3/4"	1	30-1208
14	SEAL KIT		
	SEAL KIT (integral shaft only) comes w/ 30-1162	1	30-1207

REF#	PARTS DESCRIPTION	REQ	PART #
	SEAL KIT (continental shaft only)	1	30-1211
15	SHAFT SEAL		
	CONTINENTAL SHAFT ONLY:		
	300 PSI (included in M350 seal kit)	1	30-1209
	INTEGRAL SHAFT ONLY:		
	500 PSI	1	30-1036
*	SHAFT TOOL (not shown) (required for install)	1	30-1162
	GEAR SET OPTION A:		
16	INTEGRAL SHAFT AND GEAR 1-3/4"	1	30-1024
	GEAR SET OPTION B:		
17	RETAINING RING	1	30-1258
18	RETAINING WASHER	1	30-1259
19	2-1/4" GEAR SET	1	30-1025
20	CONTINENTAL SHAFT, SPLINED	1	30-1335

GROUND ROLLER BEARING 10-1067

All Flail Assemblies



REF#	PARTS DESCRIPTION	REQ	PART#	TORQUE (ft-lbs)	TORQUE (Nm)
1	TAPER BEARING	2	10-1049		
2	TAPER BEARING RACE	2	10-1050		
3	ROLL PIN	1	11-2096		
4	5/16 X 1-3/4 NC SHCS	6	11-2065	28.7	38.9
5	THRUST WASHER 2.00 OD X 1.26 ID	1	11-2067		
6	CASTLE NUT	1	11-2074		
7	1/8 NPT PLUG	1	21-1136		
8	O RING 2-7/8 OD	1	24-0273		
9	SEAL TCM 132713TC	1	33-0031		
10	ASSY GROUND ROLLER SHAFT	1	41-1776		
11	GROUND ROLLER INSERT	1	90-7045		
12	GROUND ROLLER END CAP	1	90-7048		

10-1067 oil bath replacement bearing assy | Rev 000

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